

ABSTRACT OF THE DISCLOSURE

A method for manufacturing a clutch housing comprises: a first step of forming a work into a pre-product having a shaft portion and an outer drum portion enclosing the shaft portion integrally with the shaft portion; a second step of subjecting the pre-product to predetermined processing; and a third step of providing a spline on an inner periphery of the outer drum portion by flow forming, and forming the clutch housing into an almost completed product, wherein in the first step, an outer peripheral cylindrical portion of the outer drum portion is formed while being offset in an axial direction with respect to the shaft portion so that it is not opposite to at least part of the shaft portion in a radial direction.